



BODY 650 UNDERBODY

Technical Data Sheet No 701

General Technical Description

Underbody material with sound deadening / sealing properties and optimum covering ability

It has excellent adhesion and it can be painted over with all HB BODY paint systems

Dries quickly

Surface

External underneath and internal parts of the car body

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER

Make sure the surface is first wiped then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application:



Shake well before using: 2-3min



It can be painted over with HB BODY paint systems



Apply with spray gun:
4 – 5mm Pressure
5-6 bar (73-87psi)
150-200µm (5.9-7.9mil),
Long nozzle



Non force dry
2h /23°C (73°F)
30min /60°C (140°F)
panel temperature



Apply with spray gun:
4 – 5mm Pressure
5-6 bar (73-87psi)
150-200µm (5.9-7.9mil),
Long nozzle



Always wear protective equipment



5-10 min / 23°C (73°F)
Flash off time



Follow the application instructions mentioned in this TDS



5-10 min / 23°C (73°F)
Final flash off time

Flash Point:
9°C / 48°F

Specific Gravity:
1.2 g/cm³

Solid Content (No thinner):
50% Weight

VOC (2004/42/EC)
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in ready for use form of this product is 520 g/L.
2004/42/IIB(e)(840)520

Theoretical Coverage:
5 - 6 m² / L at 100 micron (4mil)
dry film thickness

Cleaning of equipment:
Clean after final use with:
767 ECO THINN NITRO THINNER

Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS.
- It can be used by countries that do not adopt the VOC legislation as well.

Storage shelf life:

- Store in a cool place +5°C - +25°C (41°F - 77°F) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers.

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