

BODY 617 NANO FIBER

Technical Data Sheet No 515

2K Nanotechnology Polyester system

Excellent filling properties

Easy to apply

Dries quickly

Easy to sand

Gives a high resistant and elastic surface

VOC compliant with the regulations

General Technical Description



Mix 100 parts BODY 617 NANO FIBER with 2-3 parts BODY HARDENER



Non force dry 20-30 min / 23°C (73°F)



IR drying 5-8 min distance: 60-70cm

Surface

On old, sanded paintwork

Rough metallic surface areas

Corroded Surfaces

Wooden Surfaces

Polyester surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL /771 ANTISII FAST **DEGREASER**

Make sure the surface is first wiped dry and then air dried.



Make sure you always use appropriate face protection and good ventilation

Product Application: »» Apply with a spatula when mixed with hardener directly on metallic, wooden or polyester surfaces.



100:3 mix with

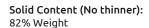


HB BODY acrylic

Flash Point: 31°C/88°F

Specific Gravity:

1.83g / cm³





This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250 g/L. The VOC content in the ready for use form of this product is 240 g/L. 2004/42/IIB(b)(250)240

Theoretical Coverage:

Cleaning of equipment: Clean after final use with 767 **ECO-THINN NITRO THINNER**

Remarks:

- Application only with Body Hardener. Mix well with putty. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork.
- · Do not apply at temperatures below +5°C (+41°F)
- It can be used by countries that do not adopt the VOC legislation
- In temperature above 80 100°C (176 - 212°F) reduce the quantity of hardener by 50% to avoid the possibility of peeling.
- Dry sanding is always recommended.
- If wet flatting, dry thoroughly in the spray booth before any re coating.

Storage shelf life:

• Polyester materials have a limited shelf life. Store in a cool place +5°C - +25°C (+41°F - +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.



BODY HARDENER Pot life: 4min / 23°C (73°F)

4-5 minutes time to

before it starts

hardening

apply with the spatula



primers

Store in a cool place



Non force dry 20-30min / 23°C (73°F)



Always wear protective equipment



Short wave 5 - 8 min Lamp distance: < 70cm



Follow the application instructions mentioned in this TDS



P80-P120 Flat bed sander, dry

Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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